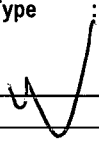


Date: Friday, 15/02/2008 9:49:05 AM
 User: Linda Lacelle

Process Sheet

Customer :	CC-DAR01 Dart Aerospace Ltd.	Drawing Name :	D205-708-011
Job Number :	37471		
Estimate Number :	10804		
P.O. Number :		Part Number :	D205708011
This Issue :	15/02/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	NCR274
First Issue :	15/02/2008	Project Number :	
Previous Run :	00015	Drawing Revision :	
Written By :		Material :	
Checked & Approved By :		Due Date :	22/02/2008
Comment :		Qty:	3
		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	D205708011	Adjustable Engine Mount
-----	------------	-------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)
 Adjustable Engine Mount
 Pull from stock.
 QTY: 3
 B33918

chgooi

208-02-15 (3)

2.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING
 Have sleeves, B80702-1 original B33918, return for rework as per NCR 274.
 P/O: 5433

C208/02/15 (3)

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure Certificate of Conformity & Process Sheet are attached

C208/02/15 (3)

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------

**Comment:** DIMENSIONAL CHECK

208-02-15 3 units

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1
 Assemble as per dwg.

SAD 08:02:16

Date: Friday, 15/02/2008 9:49:05 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D205-708-011

Job Number: 37471

Part Number: D205708011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08.02.19
3 kits

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

- Identify and bag
- Place parts in the original box.
- New labels and re-identify the paper work @ CHG 001

pick:
Qty 4 of MS20613-6C19 m 19513
Add into 1 box only 102296
8/2/20 50 3x

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8/2/20 (3)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Package per PPP: _____ Rev: A
Stock
Location: _____

8/2/20 50 (3x)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(3)
D208/02/20

Job Completion



2008/2/20 (3)
W

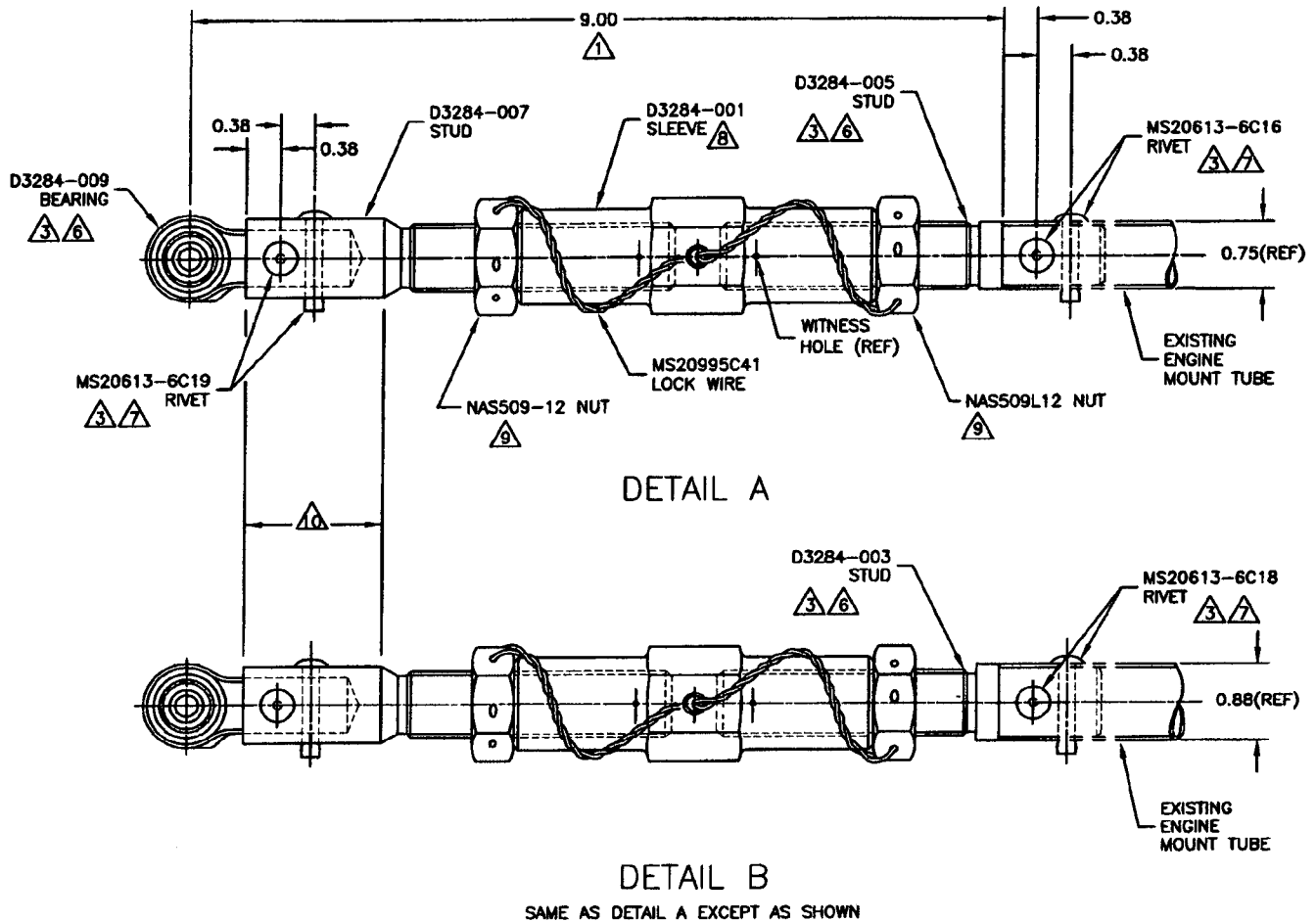
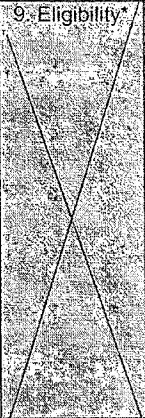
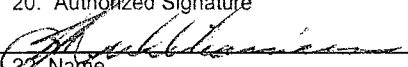


Figure 2 – Modification Details

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Revision: A
Date: 05.07.20

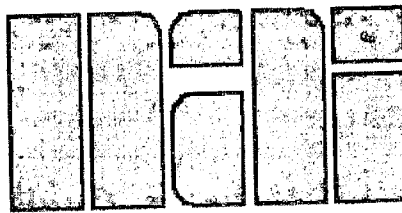
1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078			3. Form tracking No. SO18363-1	
4. Approved organization name and address AMO 88-97			5. Work Order/Contract/Invoice PO 00005433		6. NORTHERN AERO INDUSTRIES LTD. 25 Dunlop Avenue Winnipeg, Manitoba R2X 2V2 Canada	
6. Item 1	7. Description SLEEVE	8. Part No. B80702-1	9. Eligibility 	10. Qty. 78 C208 102114	11. Serial/Batch No. BATCH # 08-1349	12. Status/Work REPAIRED
13. Remarks These Aeronautical Products have been repaired as per Northern Aero Industries Ltd. work order # WO18276, plating (QQ-P-416 Class 3 type II) was carried out in accordance with TCCA STC Number SH99-11 and (FAA STC Number SR00953NY).						
14. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13			19. <input checked="" type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulations specified in block 13 Certifies that, except where otherwise specified in block 13 the work identified in block 12 and described in block 13 was performed in accordance with CAR 571.			
15. Authorized Signature N/A		16. Certificate / Approval Ref. No. N/A		20. Authorized Signature 		21. Certificate / Approval Ref. No. AMO 88-97
17. Name N/A		18. Date (DD MMM YYYY)		22. Name R.D. Williamson		23. Date (DD MMM YYYY) 13 February 2008
<p align="center">INSTALLER RESPONSIBILITIES</p> <p>*Installer must cross-check eligibility with approved data.</p> <p>This document does not constitute authority to install the part.</p> <p>Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.</p> <p>Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.</p>						

Northern Aero Industries Ltd

25 Dunlop Avenue
Winnipeg, Manitoba
R2X 2V2

Phone: (204) 772-9922

Fax: (204) 772-7568

**Packing L**

Sales Order: SO18363
Shipper No:
Ship Date: 13-Feb-08
Page: 1 of 1

SOLD TO

DART AEROSPACE LTD. - DART
1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7
CANADA

Order Date: 11-Jan-08

Purchase Order:

PO 00005433

Reference: Shipment 1 for SO18363

SHIP TO

DART AEROSPACE LTD. - DART
1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7
CANADA

Attn: LINDA LACELLE

Phone: (613)632-3336

Fax: (613)632-4443

Ship Via:

Item ID	Description	Quantity	UM
B80702-1	SLEEVE 78 EA LOTNO 08-1349	78	EA
Returned items will be subject to a 25% re-stocking charge pending inspection of the returned goods for completeness and damage.			

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D205-708 REV. A AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D205-708 REV. 0

REF. CANADIAN STC SH99-11

REF. FAA STC SR00953NY, SR01395NY

IT HAS COME TO DART'S ATTENTION THAT THE QUANTITY OF MS20613-6C18/6C19
RIVETS IN THE D205-708-011 ADJUSTABLE ENGINE MOUNT KIT IS INCORRECT. THE
PARTS LIST IS AMENDED AS FOLLOWS:

WAS:

Qty -011	Part Number	Description
X	D205-708-011	ADJUSTABLE ENGINE MOUNT KIT (205/UH-1)
8	MS20613-6C18	RIVET
8	MS20613-6C19	RIVET

NOW:

Qty -011	Part Number	Description
X	D205-708-011	ADJUSTABLE ENGINE MOUNT KIT (205/UH-1)
4	MS20613-6C18	RIVET
12	MS20613-6C19	RIVET

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY:

D. SHEPHERD (DE # 02)

DATE: 07.11.14

CERT. NO.: SH99-11

ISSUE NO.: 5

A	NEW ISSUE (REF. NCR#198)	MB	07.11.14
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9395	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		PARTS LIST UPDATE	NTS
DATE	07.11.14	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

4.0 PARTS LIST

Qty -043	Qty -013	Qty -041	Qty -011	Part Number	Description
			X	D205-708-011	ADJUSTABLE ENGINE MOUNT KIT (205/UH-1)
		X		D205-708-041	ADJUSTABLE ENGINE MOUNT ASSEMBLY (205/UH-1)
	X			D204-708-013	ADJUSTABLE ENGINE MOUNT KIT (204)
X				D204-708-043	ADJUSTABLE ENGINE MOUNT ASSEMBLY (204)
	6		6	D3284-001	SLEEVE
			2	D3284-003	STUD
	6		4	D3284-005	STUD
	6		6	D3284-007	STUD
	6		6	D3284-009	BEARING
	1		1	D3284-011	BEARING
1				D3284-021	TUBE ASSEMBLY
1				D3284-023	BIPOD ASSEMBLY
1				D3284-025	TRIPOD ASSEMBLY
		1		D3284-031	TUBE ASSEMBLY
		1		D3284-033	BIPOD ASSEMBLY
		1		D3284-035	TRIPOD ASSEMBLY
	2		2	MS20613-6C12	RIVET
	12		8	MS20613-6C16	RIVET
			8	MS20613-6C18	RIVET
	12		8	MS20613-6C19	RIVET
	6		6	NAS509-12	NUT
	6		6	NAS509L12	NUT

5.0 WEIGHT AND BALANCE

The following is the net weight and moment change associated with this installation

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-708-011 Adjustable Engine Mount Kit (205/UH-1)	9.6 lb 4.4 kg	-3.0 in -0.08 m	-28.8 lb-in -0.35 kg-m	188.5 in 4.79 m	1810 lb-in 21.1 kg-m
D205-708-041 Adjustable Engine Mount Assembly (205/UH-1)					
D204-708-013 Adjustable Engine Mount Kit (204)	9.6 lb 4.4 kg	-3.0 in -0.08 m	-28.8 lb-in -0.35 kg-m	184.5 in 4.69 m	1771 lb-in 20.6 kg-m
D204-708-043 Adjustable Engine Mount Assembly (204)					

Date: Thursday, 01/05/2008 8:32:32 AM
 User: Melanie Fauteux

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D205708011
Job Number : 38917	
Estimate Number : 10804	
P.O. Number :	Part Number : ECN20
This Issue : 01/05/2008 S.O. No. :	Drawing Number : ECN1177
Prsht Rev. : NC	Project Number :
First Issue : / / Type : SMALL /MED FAB	Drawing Revision :
Previous Run : 38916	Material :
Written By : _____	Due Date : 01/05/2008 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : _____	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

PULL FROM STOCK: D205-708-011

B37151 X 2

B37449 X 1

B37471 X 3

UPDATE PAPERWORK FAA STC SR00953NY

PER ECN1177

RETURN TO STOCK



8/5/1

54

2.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

08/05/05

Job Completion



MR- 08-05-01